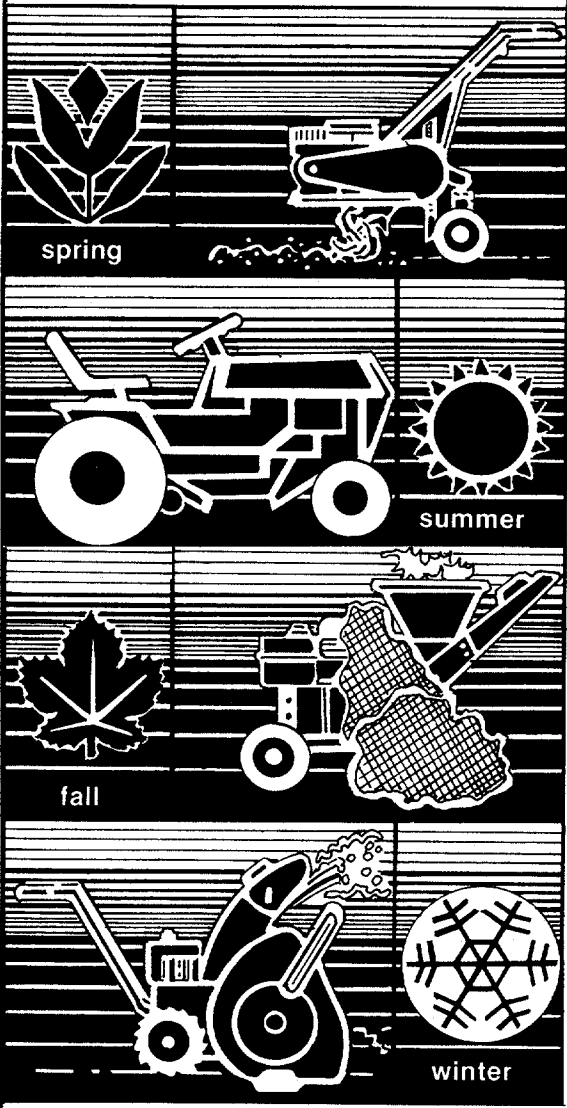


OWNER'S GUIDE

OUTDOOR POWER EQUIPMENT
for all seasons



22" SELF- PROPELLED ROTARY MOWER

Model Number
125-224-000

Important:
Read Safety Rules and
Instructions Carefully

Thank you for purchasing
an American-built product.

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Instructions given with this symbol are for personal safety. Be sure to follow them.

LIMITED WARRANTY

For one year from the date of original retail purchase, MTD PRODUCTS INC will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by MTD PRODUCTS INC.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, motor, battery, battery charger or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of MTD.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by MTD.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.



This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester muffler is available at your nearest engine authorized service center.



WARNING

To reduce the potential for any injury, comply with the following safety instructions. Failure to comply with the instructions may result in personal injury.

SAFE OPERATION PRACTICES FOR WALK-BEHIND MOWERS

TRAINING

1. Read this owner's manual carefully in its entirety before attempting to assemble or operate this machine. Be completely familiar with the controls and the proper use of this machine before operating it. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Your rotary mower is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times.
3. Never allow children to operate a power mower. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
4. No one should operate this unit while intoxicated or while taking medication that impairs the senses or reactions.
5. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower. Although the area of operation should be completely cleared of foreign objects, an object may have been overlooked and could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.

PREPARATION

1. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones and other foreign objects which could be picked up and thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.
2. Do not operate equipment when barefoot or wearing open sandals. Always wear substantial footwear.
3. Do not wear loose fitting clothing that could get caught on the mower.
4. Check the fuel before starting the engine. Gasoline is an extremely flammable fuel. Do not fill the gasoline tank indoors, while the engine is running, or while the engine is still hot. Wipe off any spilled gasoline before starting the engine as it may cause a fire or explosion.
5. Disengage the self-propelled mechanism or drive clutch on units so equipped before starting the engine.
6. The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. The blade control handle must operate easily in both directions.
7. Never attempt to make a wheel or cutting height adjustment while the engine is running.
8. Mow only in daylight or in good artificial light.
9. Never operate the equipment in wet grass. Always be sure of your footing. A slip and fall can cause

serious personal injury. Keep a firm hold on the handle and walk, never run.

OPERATION

1. Do not change the engine governor settings or overspeed the engine. Excessive engine speeds are dangerous.
2. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade can cause injury.
3. Stop the blade when crossing gravel drives, walks or roads.
4. After striking a foreign object, stop the engine, remove the wire from the spark plug, and thoroughly inspect the mower for any damage. Repair the damage before restarting and operating the mower.
5. If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
6. Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute. The cutting blade continues to rotate for a few seconds after the engine is shut off. Never place any part of the body in the blade area until you are sure the blade has stopped rotating.
7. Before cleaning, repairing or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.
8. Do not run the engine indoors.
9. Mow across the face of slopes, never up-and-down. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes. Always be sure of your footing. A slip and fall can cause serious personal injury.
10. Always disconnect electric mowers (line operated) before cleaning, repairing or adjusting.
11. Never operate mower without proper guards, plates or other safety protective devices in place.

MAINTENANCE AND STORAGE

1. Check the blade and engine mounting bolts at frequent intervals for proper tightness.
2. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
3. Never store the equipment with gasoline in the tank inside of a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
4. To reduce fire hazard, keep the engine free of grass, leaves, or excessive grease.
5. Check the grass catcher bag frequently for wear or deterioration. For safety protection, replace only with new bag meeting original equipment specifications.

SAFE OPERATION PRACTICES (Continued)

BLADE BRAKE/CLUTCH MAINTENANCE

NOTE: Any required repair work on the blade brake/clutch should be performed by an authorized service dealer. If you cannot locate an authorized service dealer, contact the manufacturer as set forth on your copy of the Owner's Registration Card.

1. The blade brake/clutch hand control is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. This hand control must operate freely in both directions.
2. Striking a solid object can cause damage to the blade brake/clutch or to the engine crankshaft. Extensive vibration of the mower during

operation is an indication of damage and the unit should be promptly inspected and repaired.

3. A leak in the lower engine crankshaft oil seal could expose the blade brake/clutch friction pads to excess oil resulting in blade or brake slippage, which could increase the stopping time of the blade. Oil collection on the floor beneath the mower during storage may be an indication of an oil seal leak. The unit should be checked by an authorized service dealer.
4. Periodically inspect the inner control cable in the area where it attaches to the hand control. If the cable becomes frayed, it could cause the blade brake/clutch to operate improperly. Also, be careful to avoid pinching the blade brake/clutch control cable when storing the handle.



NOTE

This unit is shipped WITHOUT GASOLINE or OIL. After assembly, see separate engine manual for proper fuel and engine oil recommendations.

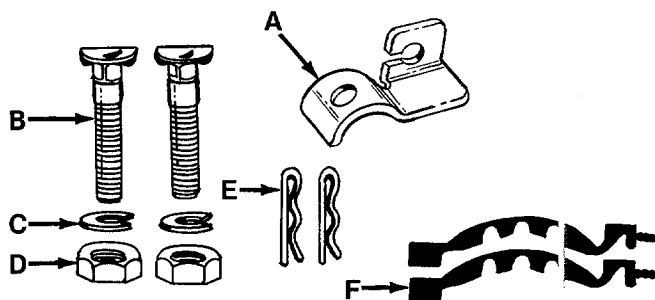


FIGURE 1.

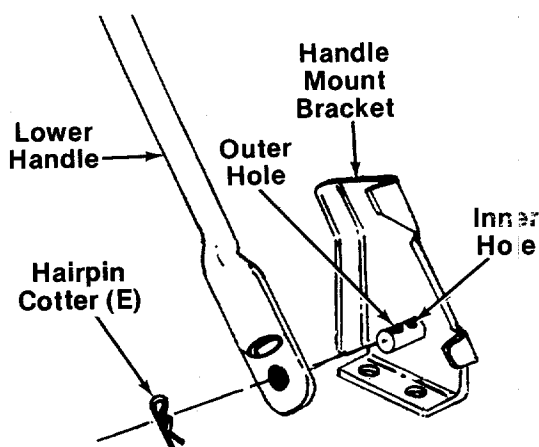


FIGURE 2.

ASSEMBLY

Contents of Hardware Pack: (See figure 1)

- A (1) Cable Bracket
- B (2) Curved Carriage Bolts 5/16-18 x 1.38" Long
- C (2) Lock Washers 5/16" I.D.
- D (2) Hex Nuts 5/16-18 Thread
- E (2) Hairpin Cotter pins
- F (2) Cable Ties
- G (4) Hub Caps (Optional—Not Shown)

1. Remove the lawn mower, loose parts, hardware pack and literature from the carton. Make certain all parts and literature have been removed before the carton is discarded.
2. Extend the control cables and place on the floor. Be careful not to bend or kink control cables.
3. Place lower handle in position over weld pins in handle mount brackets on deck. Make certain the instruction label on the lower handle can be read from the operating position. Secure by placing hairpin cotter (E) in inner hole on weld pins. See figure 2.



NOTE

It may be necessary to bend the ends of the lower handle outward slightly to obtain a snug fit against the bracket.



NOTE

There are two (2) holes in the handle mount brackets. Place hairpin cotter in the inner hole for operation. The outer hole is for storage.

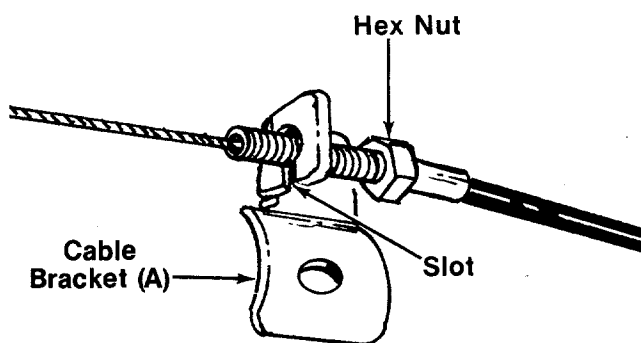


FIGURE 3.

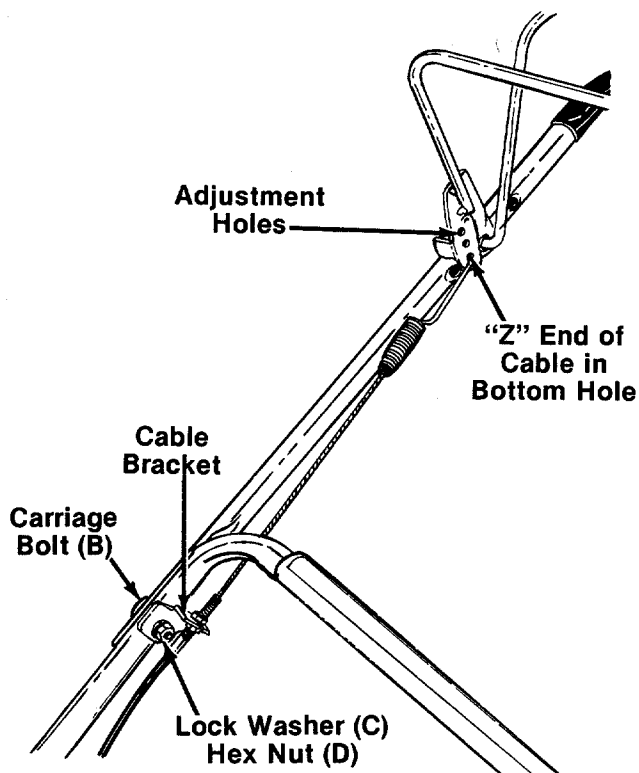


FIGURE 4.

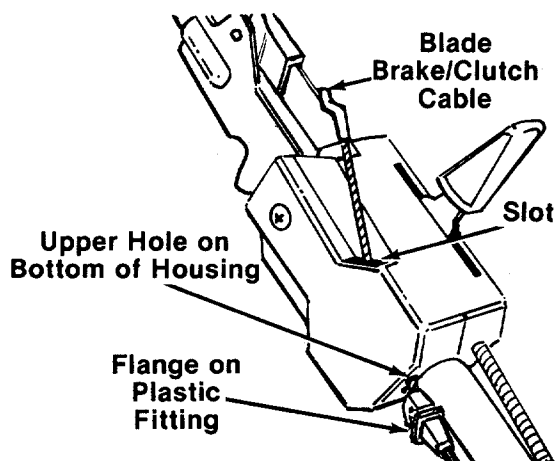


FIGURE 5.

4. The drive clutch cable is attached to the drive cover, and has a spring on the loose end. Remove one hex nut from the end of the cable. Hold the cable bracket (A) as shown in figure 3. Slip the wire through the slot on cable bracket. Push end of cable up through the hole in the bracket. See figure 4. Start hex nut back on the end of the clutch cable. Do not tighten at this time.
5. Place upper handle in position over lower handle. Control housing must be on the **left** side of the handle. Secure left hand side of handle with one carriage bolt (B), lock washer (C) and hex nut (D).

NOTE

Reference to left or right side of machine is determined from operator's position at the handle facing forward.

6. Insert the other carriage bolt (B) through the right hand side of upper and lower handles.
7. Route the clutch cable under the lower handle. Hook the "Z" end of the clutch cable into the bottom adjustment hole in the clutch control handle. See figure 4.
8. Place the clutch cable bracket on the carriage bolt. See figure 4. Secure with lock washer (C) and hex nut (D).

NOTE

The final adjustment of the clutch cable must be made before the engine is started as described in step 18.

9. The blade brake/clutch cable is the cable which has a "Z" fitting on the loose end, and is attached to the blade brake/clutch underneath the deck.

Route the blade brake/clutch cable under the lower handle. Place end of cable into the upper hole on the bottom of the control housing, and through the slot on the side of the housing as shown. The angle of the flange on the plastic fitting must be positioned downward as shown in figure 5. Be careful not to bend or kink the cable.



The cable must be assembled as shown for proper blade brake/clutch operation.

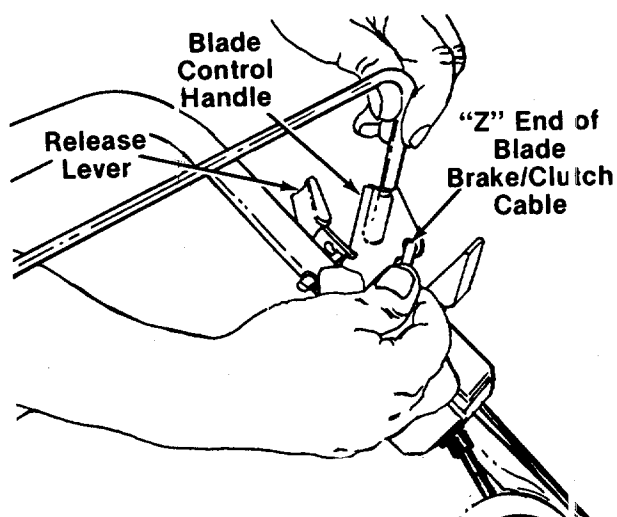


FIGURE 6.

10. Snap the plastic fitting on the end of the cable into the control housing.
11. Hook the "Z" end of the blade brake/clutch cable into the hole in the blade brake/clutch control handle. See figure 6. If additional slack is needed in order to hook the cable into the handle, proceed as follows.

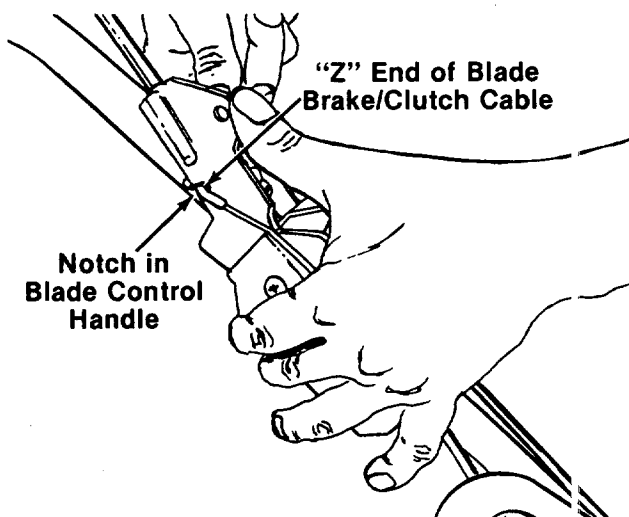


FIGURE 7.

- a. Hook the "Z" end of the cable into notch provided in the blade control handle. See figure 7.
- b. Push release lever (see figure 6), then squeeze blade control handle against upper handle.
- c. Release the blade control handle, unhook the cable from the notch and hook it into the hole in the blade control handle.
12. Move throttle control lever on handle forward until it stops in "Fast" position. (**Do not** push all the way forward to "Choke" position.) See figure 8.
13. Slide the throttle control lever on the engine as far toward the outside of the engine as it will go **easily** as shown in figure 8. (**Do not** force it into the extreme outside position, which is the "Choke" position.)
14. The throttle control cable is attached to the upper handle. Hook the "Z" end of the throttle control cable into the hole in the control lever on the engine. See figure 8.

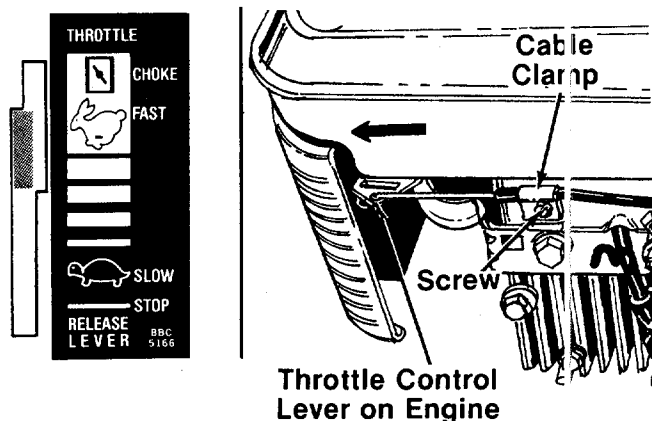


FIGURE 8.

15. Loosen the screw on the cable clamp shown in figure 8. Slip the control casing under the clamp. With the throttle lever on the engine still in the "Fast" position, tighten the screw to secure the throttle control cable. Be certain the clamp is positioned so it holds the cable in a straight line, parallel to the engine shroud.
16. Loosen the screw on the clamp on the side of the engine. Secure the cable **away from the muffler**. Be careful not to bend or kink the cable. Tighten the screw.

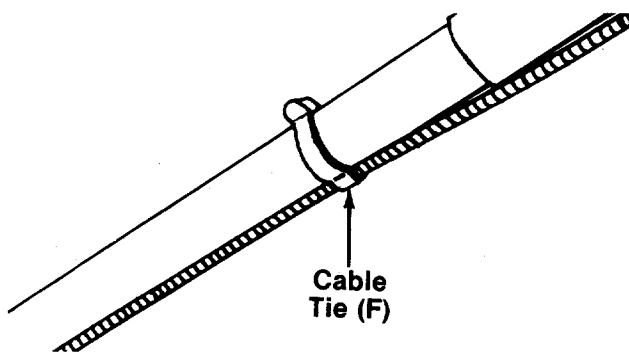


FIGURE 9.

17. Secure throttle control cable and blade brake/clutch cable to upper and lower handles with cable ties (F) provided. See figure 9.

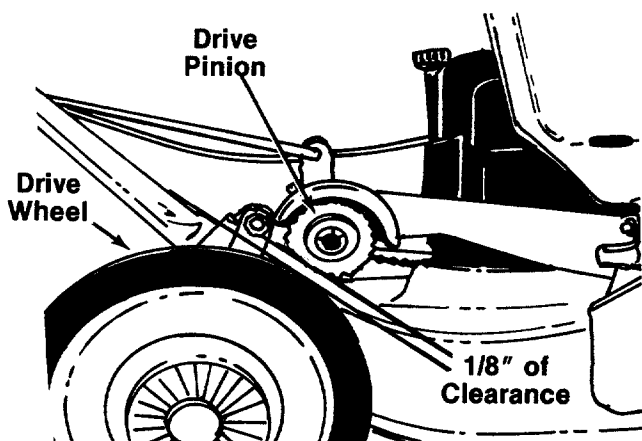


FIGURE 10.

18. Adjust the clutch cable by adjusting the hex nuts at the cable bracket. Correct adjustment is as follows.

The drive pinions should be approximately 1/8" from the drive wheels when the clutch is disengaged (clutch control handle is **not** squeezed against upper handle). See figure 10.

When the clutch control is engaged, the drive pinions should press against the tires.

If further adjustment is needed, refer to adjustment section of this manual.

19. Check all nuts and bolts for correct tightness.

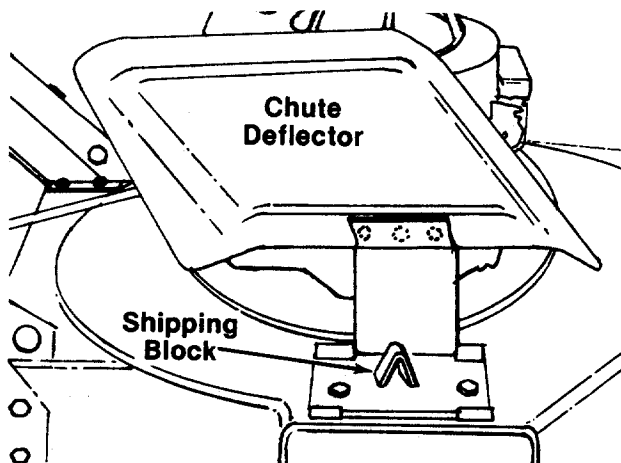


FIGURE 11.



CAUTION

Please note that the chute deflector on your mower is in an upright position. It is held in that position by a shipping block. This block is used for shipping purposes only. It must be removed and discarded before your mower is put into operation. See figure 11.

CONTROLS

THROTTLE CONTROL

The throttle is located on the left side of handle. It controls engine speed. See figure 12.

BLADE BRAKE/CLUTCH CONTROL

WARNING

THIS CONTROL MECHANISM IS A SAFETY DEVICE. NEVER ATTEMPT TO BYPASS ITS OPERATIONS

The blade brake/clutch control is located on the upper handle of the mower. The blade brake/clutch handle engages and disengages the blade.

To engage the blade, pull the side release lever away from the unit. See figure 12. Pull the blade brake/clutch control handle against the upper handle. Release side lever.

Release the blade brake/clutch control handle to stop the blade from turning.

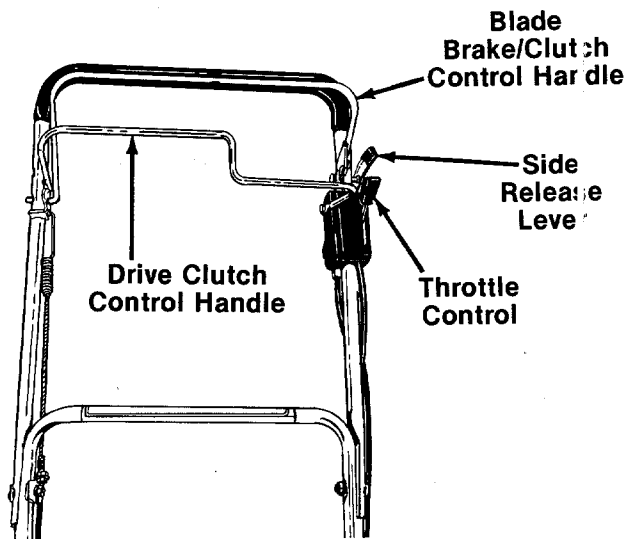


FIGURE 12.

DRIVE CLUTCH CONTROL

Squeezing the drive clutch control handle engages the drive mechanism to the rear wheels. Releasing the clutch control stops the rear wheels from driving. Release the drive clutch control to slow down when negotiating an obstacle, making a turn or stopping. See figure 12.

OPERATION



FIGURE 13.

Keep hands and feet away from the chute area on cutting deck. See figure 13.



NOTE

For shipping purposes your mower is set with the wheels in a low cutting height position. For best results raise the cutting position until it is determined which height is best for your lawn. See cutting height adjustment.

BEFORE STARTING

1. Fill sump with oil, as instructed in the separate engine manual packed with your unit.
2. Fill fuel tank, using clean, fresh, lead-free, low-lead or regular grade leaded gasoline. Fill tank completely! DO NOT MIX OIL WITH GASOLINE.
3. Attach spark plug wire to spark plug.
4. Before each use, check drive clutch adjustment. When the clutch control is engaged, the black nylon drive pinions should press against the tires. When the clutch handle is released, the pinions should clear the wheels by approximately 1/8". See drive clutch adjustment on page 10 for further details.



WARNING

When starting the unit for the first time, face the mower against a solid object such as a wall, fence, etc. Start the unit, and if it shows any signs of motion with the drive clutch control disengaged, shut the engine off immediately. Refer to page 10 for further instructions on the drive clutch adjustment.

5. Open fuel shut-off valve, located beneath the fuel tank. See figure 14.

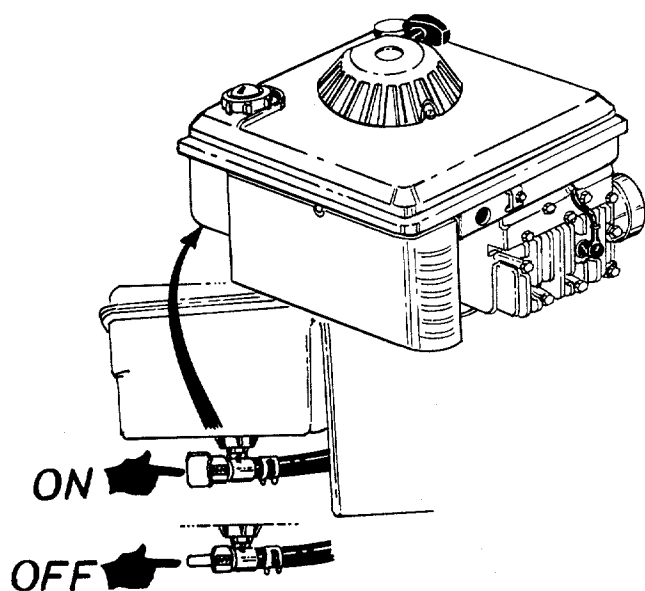


FIGURE 14.

START ENGINE

1. Move throttle control lever to "START" position.
2. With the blade brake/clutch handle and drive clutch handle **released**, crank engine by pulling recoil starter with a quick firm pull. Do not pull out so far that rope stops with a jerk as this will cause rope failure. Do not allow rope and handle to snap back into place.
3. After two or three full firm pulls on recoil, or as soon as engine starts, move throttle control to desired engine speed.

TO STOP

1. Move throttle control lever to "STOP" position.

2. Disconnect spark plug wire from spark plug and ground against the engine to prevent accidental starting while equipment is unattended.

TO ENGAGE THE BLADE

1. Start engine as instructed above. Allow the engine to warm up for one minute before attempting to engage the blade.
2. To engage the blade, pull the side release lever away from the unit. Pull the blade brake/clutch control handle down against the upper handle. Release the side lever. See figure 12.



NOTE

If a warm engine falters or stalls when attempting to engage the blade, refer to Carburetor Adjustment Section of this owner's manual.

3. Release the blade brake/clutch control handle to stop the blade from turning.



NOTE

Always release the blade brake/clutch control handle before stopping the engine. If the engine begins to stall, release the blade brake/clutch control handle immediately.

Should the engine stall with the blade brake/clutch control in the operating position (control handle **not** released), difficulty may be encountered in pulling the starter rope to restart the engine. Proceed as follows.

1. Disconnect the spark plug wire from the spark plug.
2. Move the throttle lever to STOP position.
3. Hold the blade brake/clutch control in the engaged position.
4. While holding the blade brake/clutch control handle in this position, pull the starter rope.
5. As the starter rope is being pulled, release the blade brake/clutch control handle.

The starter rope should now operate correctly. Reconnect the spark plug wire for normal operation.

USING YOUR ROTARY MOWER

Be sure that lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator and others.

Operate a new engine at intermediate speeds and light load for the first few hours as you would a new automotive engine.

For best results, do not cut wet grass because it tends to stick to the underside of the mower, preventing proper discharge of grass clippings, and could cause you to slip and fall. New grass, thick grass or wet grass may require a narrower cut. Blade speed should be adjusted to the condition of the lawn.

The best mowing pattern is one that allows the clippings to discharge towards the uncut part of the lawn. This permits recutting of the clippings to further pulverize them. When cutting high weeds, discharge towards cut portion, then recut at right angles to first direction.

For best results, cut off one-third or less of the total length of the grass. Lawn should be cut in the fall as long as there is growth.

This mower is designed to be operated at full throttle to give you the best cut and do the most effective job of bagging the cut grass.



IMPORTANT

If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower. Striking a solid object can cause damage to the blade brake/clutch or to the engine crankshaft. Extensive vibration of the mower during operation is an indication of damage. The unit should be promptly inspected and repaired.

ADJUSTMENTS



CAUTION

Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

CUTTING HEIGHT

An adjusting plate and thumb lever at each wheel position provides cutting height adjustment. Each adjusting plate has nine positions. Height of cut will be changed when the thumb lever is moved from one hole to another. Simply depress the lever towards wheel and move wheel and lever assembly to desired position. See figure 15.

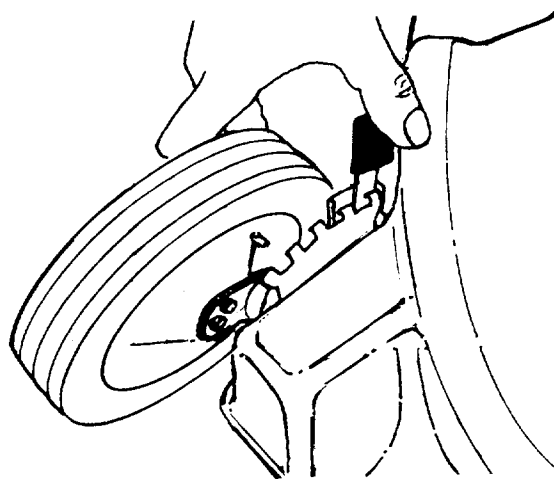


FIGURE 15.

Cutting height will be raised as the rear levers are lowered and the front levers are moved toward the front of the unit. Cutting height will be lowered as the rear levers are raised and the front levers are moved toward the rear of the unit. All wheels must be positioned at the same relative height.

For rough or uneven lawns, move the wheels to a position which will give a higher cutting height.

DRIVE CLUTCH ADJUSTMENT

The drive pinion should be approximately 1/8" from the drive wheels when the clutch is disengaged (clutch handle is released). Refer to figure 10.

If there is not 1/8" of clearance, adjust the hex nuts at the cable bracket until 1/8" of clearance is obtained and the drive mechanism engages properly.

If additional adjustment is needed, unhook the cable from the clutch handle and move it to the next higher adjustment hole provided. Refer to figure 4. Then readjust the hex nuts at the cable bracket.

CHAIN ADJUSTMENT

Check for correct chain adjustment and alignment after first five to ten hours of operation. Adjust as follows:

1. Loosen (do not remove) the hex bolt on each side of the pinion pivot plate. See figure 16.

2. Pull back on the left side of the pivot plate, by hand, until the proper chain tension is achieved. Tighten the hex bolt.
3. Pull back on the right side of the pivot plate until the clearance between the pinion and wheel is equal on both sides. Tighten the hex bolt.
4. Recheck for correct adjustment periodically.

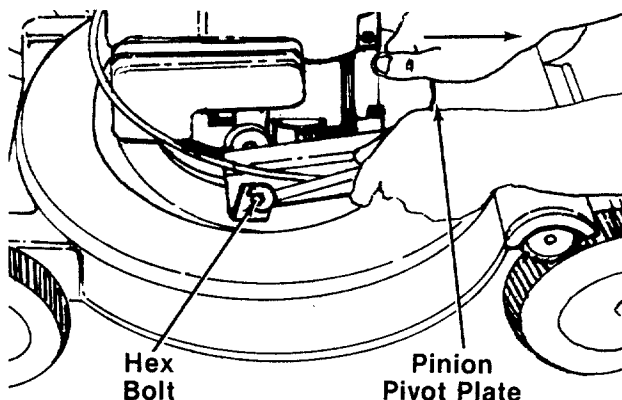


FIGURE 16.
THROTTLE

The throttle control wire assembly can be adjusted if necessary. Refer to steps 12 through 16 of Assembly Instructions.

CARBURETOR ADJUSTMENTS



If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude and load. Refer to the separate engine manual packed with your mower.



If a warm engine falters or stalls when attempting to engage the blade, the carburetor mixture should be adjusted 1/8 turn richer (counter-clockwise). See figure 17.

The carburetor should be adjusted with the air cleaner in place and the blade control handle in the blade disengaged position.

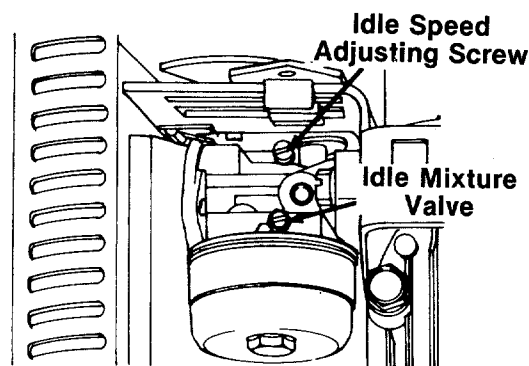


FIGURE 17.

LUBRICATION



Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

Blade Brake/Clutch—Lubricate the pivot points on the blade brake/clutch handle and the cable at least once a season with light oil. The control must operate freely in both directions.

Wheels—Mower may be provided with ball bearing wheels. Lubricate at least once a season with light oil. Also, if the wheels are removed for any reason, lubricate the surface of the axle bolt and the inner surface of the wheel with light oil. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

Engine—Follow engine manual for lubrication instructions.

Chain—The chain should be lubricated periodically with a few drops of light oil to prevent any rust or binding. Use very little or no oil if unit is being used in a dusty or sandy area.

Chute Deflector—The torsion spring and pivot point should be lubricated periodically with light oil to prevent any rust or binding. Deflector must work freely.

Throttle—Periodically lubricate throttle control lever and throttle wire assembly with a few drops of light oil for ease of operation.

MAINTENANCE



Be sure to disconnect and ground the spark plug wire before performing any repairs or maintenance.



NOTE

When tipping the unit, empty the fuel tank and keep engine spark plug side up.

CUTTING BLADE

To remove the cutting blade for sharpening or replacement, remove the two hex nuts and lock washers which hold the blade to the blade brake/clutch. See figure 18.

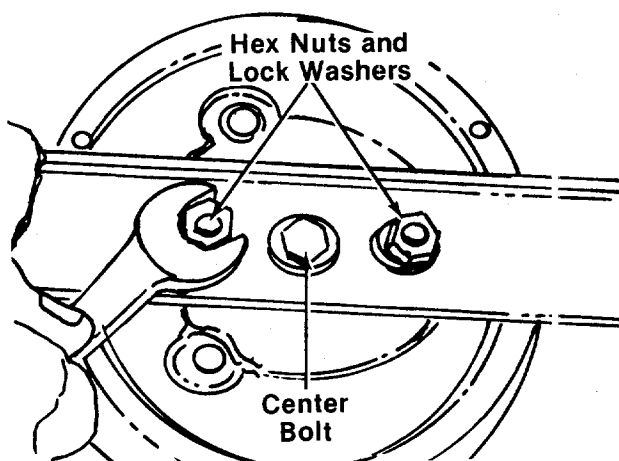


FIGURE 18.

When sharpening the blade, follow the original angle of grind as a guide. It is **extremely important** that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

The blade can be tested for balance by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position.

Blade Mounting Torque

Make certain that the center bolt which secures the blade brake/clutch and the two hex nuts which secure the blade are tightened to between 350 inch pounds (minimum) and 600 inch pounds (maximum).

To insure safe operation of your unit, **all** nuts and bolts must be checked periodically for correct tightness.

DECK

The underside of mower deck should be cleaned after each period of use as grass clippings, leaves, dirt and other matter will accumulate. This accumulation of grass clippings, etc., is undesirable as it will invite rust and corrosion and may cause an uneven discharge of grass clippings at the next cutting.

The deck may be cleaned by tilting the mower forward or on its side and scraping clean with a suitable tool or by washing with a stream of water from a garden hose.



NOTE

Do not direct the stream of water at a hot engine as damage to the engine may result.

ENGINE OIL

Check oil level before starting and after every 5 hours of operation. ADD oil as necessary to keep level to full mark on dipstick. Before removing dipstick, clean area around dipstick to prevent dirt from entering oil fill opening. Engine should be in a level position when checking oil.

Change oil after first 5 hours of operation. Thereafter change every 25 hours. Change oil while engine is warm. Oil may be drained thru oil fill opening by tipping the unit on its side. Oil capacity 1-1/4 pints.

AIR CLEANER

Service air cleaner every 25 hours under normal conditions. Clean every few hours under extremely dusty conditions. Poor engine performance and flooding usually indicates that the air cleaner should be serviced.

To service air cleaner, refer to the separate engine manual packed with your mower.

SPARK PLUG

The spark plug should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type and gap specifications.

BLADE BRAKE/CLUTCH

This unit is equipped with a blade brake/clutch. If for some reason the blade brake/clutch becomes inoperative, it is suggested that all repair work on the blade brake/clutch should be performed by an authorized service dealer. The unit should be inspected by an authorized service dealer if any of the following conditions are noticed.

1. Frayed clutch control cable.
2. Leaking oil seal (oil collection on the floor during mower storage).
3. Extensive vibration of the unit.

Blade Brake/Clutch Removal

1. Disconnect the spark plug wire and ground it against the engine block.
2. Empty fuel tank and drain oil from crankcase.
3. Remove the cable ties which secure control cables to the handle.
4. Disconnect the "Z" fitting on the blade brake/clutch cable from the clutch control handle.
5. Remove one truss machine screw on the inside of the control housing as shown in figure 19.
6. Loosen the truss machine screw on the outside of the control housing until the two halves of control housing can be separated enough for the control cable to be freed. Slide the blade brake/clutch cable out of the control housing.
7. Retighten the truss machine screws on the control housing.

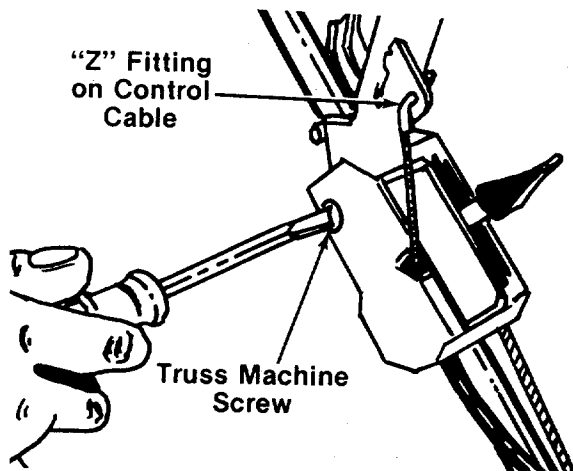


FIGURE 19.

8. Disconnect the throttle control cable from the engine by loosening screw on engine and disconnecting the "Z" fitting. Refer to figure 8.
9. Tip the mower on its side. Remove the blade by removing two hex nuts and lock washers. Refer to figure 18.



NOTE

When reassembling, tighten hex nuts to between 350 and 600 in. lbs.

10. Remove the center bolt as follows.

- a. Insert a screwdriver into the slot provided in the blade brake/clutch housing where the control cable enters housing. See figure 20.
- b. Place a 9/16" wrench on the center bolt. Turn the wrench slowly until the screwdriver catches in a groove provided inside the clutch. The screwdriver will now keep the clutch from turning, and the center bolt and two belleville washers may be removed.



IMPORTANT

Upon reassembly, be certain to tighten center bolt to between 350 and 600 in. lbs.

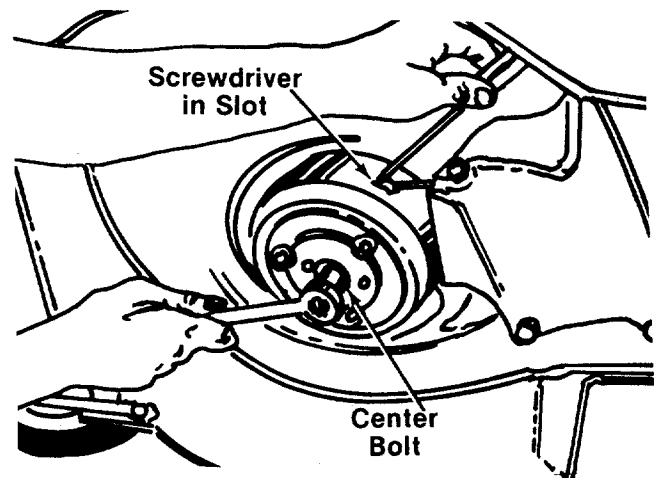


FIGURE 20.

11. Support the engine with one hand. Remove the three self-tapping screws which secure the deck and blade brake/clutch to the engine. A 1/2" socket wrench is required. See figure 21.

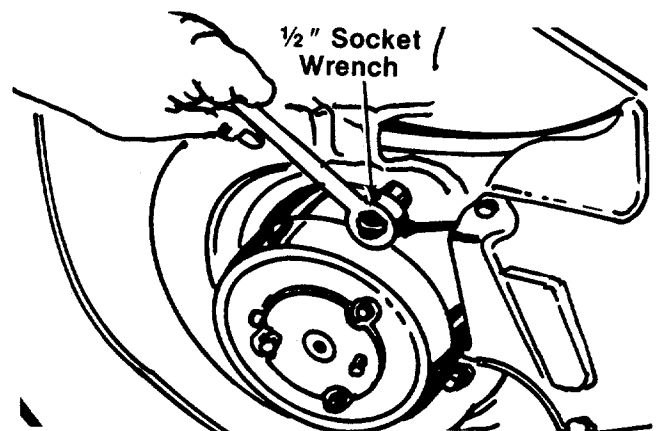


FIGURE 21.

12. Slide the blade brake/clutch cable through the hole in the deck as you lift off the engine and blade brake/clutch. Be careful not to kink control cable.
13. Remove blade brake/clutch from engine crankshaft.

Blade Brake/Clutch Installation

1. Place the new blade brake/clutch on engine crankshaft. Line up holes on blade brake/clutch with mounting holes on engine.
2. Place the two belleville washers onto crankshaft. Cupped side of washers must be against the blade brake/clutch. Secure with hex bolt finger tight only.
3. Place cable through engine mounting hole on deck.
4. Reverse steps 1 through 12 of preceding section for reassembly.

OFF-SEASON STORAGE

The following steps should be taken to prepare lawn mower for storage.

1. Clean and lubricate mower thoroughly as described in the lubrication instructions.
2. Refer to engine manual for correct engine storage instructions.
3. Coat mower's cutting blade with chassis grease to prevent rusting.
4. Store mower in a dry, clean area.



NOTE

When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially the bearings and cables.



NOTE

The use of any accessory on this Rotary Mower other than those manufactured by the mower manufacturer is **not** recommended.

GRASS CATCHER Model 035 is available as optional equipment for the mower shown in this manual.



WARNING

1. DO NOT operate the mower without the entire grass catcher or chute deflector in place.
2. DO NOT operate the mower without the protective shield on the rear of the deck in place.



NOTE

Under normal usage bag material is subject to wear and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag No. 764-0217.

Trouble Shooting Chart

Problem	Cause	Remedy
1 Engine fails to start	<p>A Check fuel tank for gas B Fuel shut-off valve closed C Spark plug lead wire disconnected D Throttle control lever not in the starting position E Faulty spark plug</p> <p>F Carburetor improperly adjusted, engine flooded</p> <p>G Old stale gasoline</p>	<p>A Fill tank if empty. B Open fuel shut-off valve. C Connect lead wire.</p> <p>D Move throttle lever to start position. E Spark should jump gap between control electrode and side electrode. If spark does not jump, replace the spark plug. F Remove spark plug, dry the plug, crank engine with plug removed, and throttle in off position. Replace spark plug and lead wire and resume starting procedures. G Drain and refill with fresh gasoline.</p>
2 Hard starting or loss of power	<p>A Spark plug wire loose B Carburetor improperly adjusted C Dirty air cleaner</p>	<p>A Connect and tighten spark plug wire. B Adjust carburetor. See separate engine manual. C Clean air cleaner as described in separate engine manual.</p>
3 Operation erratic	<p>A Dirt in gas tank B Dirty air cleaner C Water in fuel supply D Vent in gas cap plugged E Carburetor improperly adjusted</p>	<p>A Remove the dirt and fill tank with fresh gas. B Clean air cleaner as described in separate engine manual. C Drain contaminated fuel and fill tank with fresh gas. D Clear vent or replace gas cap. E Adjust carburetor. See separate engine manual.</p>
4 Occasional skip (hesitates) at high speed	<p>A Carburetor idle speed too slow B Spark plug gap too close C Carburetor idle mixture adjustment improperly set</p>	<p>A Adjust carburetor. See separate engine manual. B Adjust to .030". C Adjust carburetor. See separate engine manual.</p>
5 Idles poorly	<p>A Spark plug fouled, faulty, or gap too wide B Carburetor improperly adjusted C Dirty air cleaner</p>	<p>A Reset gap to .030" or replace spark plug. B Adjust carburetor. See separate engine manual. C Clean air cleaner as described in separate engine manual.</p>
6 Engine overheats	<p>A Carburetor not adjusted properly B Air flow restricted C Engine oil level low</p>	<p>A Adjust carburetor. See separate engine manual. B Remove blower housing and clean as described in separate engine manual. C Fill crankcase with the proper oil.</p>
7 Excessive vibration	<p>A Cutting blade loose or unbalanced B Bent blade</p>	<p>A Tighten blade. Balance blade. B Replace blade.</p>

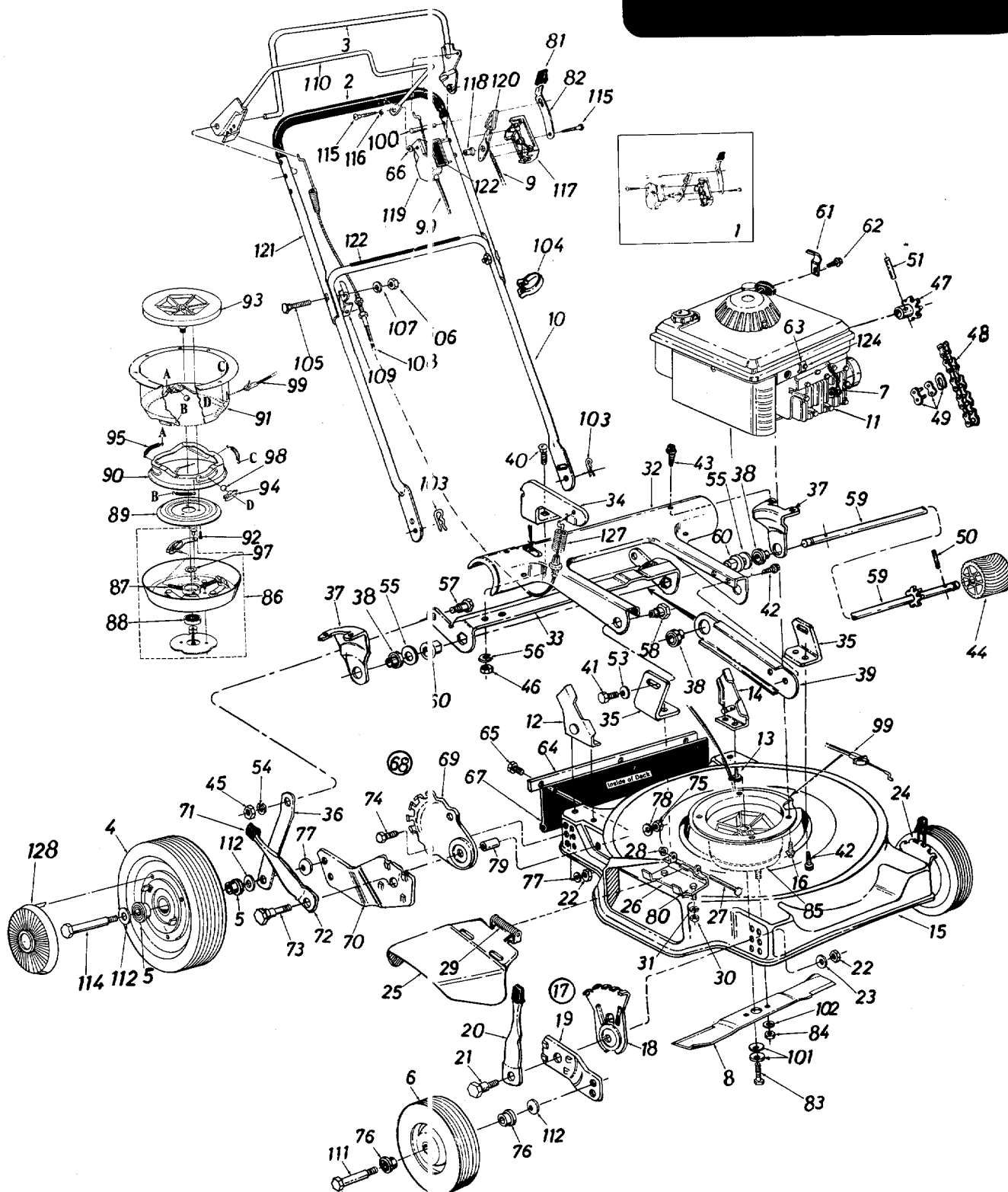
Note: For repairs beyond the minor adjustments listed above, contact your local service center.

Model 224

Meets CPSC Blade Safety Requirements

Lot/Model

Mfg. Date



Model 224

PARTS LIST FOR MODEL 224 ROTARY MOWER

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART
1	753-0361		Kit—Control Housing Comp.		49	713-0116		Master Link	
2	718-0145		Grip		50	715-0246		Spring Pin Spir. 3/16" Dia. x 1.25" Lg.	
3	731-0609		Control Handle Ass'y. Comp.—L.H.		51	715-0247		Spring Pin Spir. 3/16" Dia. x 1.00" Lg.	
4	734-1204		Rear Wheel Ass'y.—Comp. 9 x 1.75		53	736-0105		Bell-Wash. .400" I.D. x .88"	
5	741-0180		Rear Wheel Brg.		54	736-0119		L-Wash. 5/16" I.D. *	
6	**		Front Wheel Ass'y.—Comp. 8 x 1.75		55	736-0160		FI-Wash. .531" I.D. x .930"	
7	735-0639		Spark Plug Boot		56	736-0329		L-Wash. 1/4" I.D. *	
8	742-0222		22" Blade		57	738-0155		Shoulder Bolt .437" I.D. x .162	
9	746-0474		Throttle Control Wire—53"		58	738-0529		Shoulder Nut .625" Dia. x .165	
10	749-0373		Lower Handle (Chrome)		59	738-0530		Pinion Shaft w/7 Tooth Sprocket	
	749-0372		Lower Handle (Painted)		60	741-0484		Flange Brg. .506" I.D.	
11	—		Engine		61	12894		Casing Clamp	
12	12936		Handle Brkt. Ass'y.—R.H.		62	710-0429		Hex "B" Tap Scr. #10 x .38" Lg.	
13	710-0603		Hex Wash. Hd. "B"-Tap Scr. 5/16-18 x .50" Lg.		63	751-0369		Casing Clamp	
14	12935		Handle Brkt. Ass'y.—L.H.		64	14846		Retaining Strip	
15	14999		22" Deck Ass'y.		65	710-0776		Hex AB-Tap Scr. 1/4 x .62" Lg.	
16	710-0654		Hex Wash. Hd. TT-Tap Scr. 3/8-16 x 1.00" Lg.		66	736-0931		FI-Wash. .203 I.D. x .406 O.D.	
17	14578		Height Adj. Ass'y. Comp.—R.H.		67	731-0575		Rear Flap Ass'y.	
18	15261		Height Adj. Plate		68	14762		Rear Height Adj. Ass'y. Comp.—R.H.	
19	15262		Pivot Bar			14763		Rear Height Adj. Ass'y. Comp.—L.H. (Not Shown)	
20	14832		Spring Lever w/Knob		69	14764		Index Plate	
	732-0404		Spring Lever Only		70	14765		Pivot Bar—R.H.	
	720-0190		Knob Only			14766		Pivot Bar—L.H. (Not Shown)	
21	738-0507		Shld. Bolt .500" Dia. x .375		71	720-0190		Spring Lever Knob	
22	712-0798		Hex Nut 3/8-16 Thd. *		72	732-0417		Spring Lever	
23	736-0356		Bell-Wash. .39" I.D. x 1.4"		73	738-0528		Shoulder Bolt .500" Dia. x .433" Lg.	
24	14579		Height Adj. Ass'y. Comp.—L.H.		74	710-0216		Hex Bolt 3/8-16 x .75" Lg. *	
25	14944		Chute Deflector Ass'y. Comp.		75	712-0158		Hex Cent. L-Nut 5/16-18 Thd.	
26	11130		Deflector Hinge Plate Ass'y.		76	**		Front Wheel Bearing	
27	711-0555		Pivot Pin		77	736-0105		Bell-Wash. .400" I.D. x .88"	
28	726-0106		Push Cap 1/4" Rod		78	736-0242		Bell-Wash. .345" I.D. x .88"	
29	732-0253		Torsion Spring		79	750-0503		Spacer .383" I.D. x .503" O.D. x .562" Lg.	
30	712-0287		Hex Nut 1/4-20 Thd. *		80	710-0289		Hex Bolt 1/4-20 x .50" Lg. *	
31	736-0329		L-Wash. 1/4" I.D. *		81	720-0190		Spring Lever Knob	
32	16319		Pinion Pivot Cover 22"		82	732-0401		Lockout Lever	
33	16346		Cam		83	710-0818		Hex Bolt 3/8-24 x 2.00" Lg. (Grade 8)	
34	16318		Engagement Arm		84	712-0328		Hex Nut 3/8-24 Thd. (Grade 8)	
35	14759		Pivot Bracket		85	717-0487		Blade Brake Clutch Comp.	
36	16005		Link		86	14300		Clutch Blade Housing Ass'y.	
37	14757		Axle Brkt.		87	732-0396		Compression Spring .35" O.D. x 2.00" Lg.	
38	741-0180		Flange Ball Brg. .500" I.D.		88	741-0124		Ball Brg. .669" I.D. x 1.574"	
39	14877		Brg. Support		89	14304		Clutching Cone	
40	710-0167		Carriage Bolt 1/4-20 x .50" Lg. *		90	14305		Brake Cup Cone	
41	710-0168		Hex Bolt 3/8-16 x .50" Lg. *						
42	710-0892		Hex AB-Tap Scr. 1/4 x .62"						
43	710-0776		Hex Wash. Hd. AB-Tap Scr. 1/4" x .62" Lg.						
44	717-0807		Drive Pinion						
45	712-0267		Hex Nut 5/16-18 Thd. *						
46	712-0287		Hex Nut 1/4-20 Thd. *						
47	713-0308		10 Tooth Sprocket Ass'y.						
48	713-0311		#48 Chain 1/2" Pitch 49 Links						

Model 224

PARTS LIST FOR MODEL 224 ROTARY MOWER (CONTINUED)

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART
91	14307		Clutch Housing		110	16391		Control Handle	N
92	710-0875		Hex Tap L-Scr. 1/4-20 x .75"		111	**		Axle Bolt	
93	719-0256		Fan Adapter		112	736-0192		Fl-Wash. .531" I.D. x .93"	
94	731-0520		Ball Block		114	738-0144		Shld. Bolt .498" Dia. x 1.64	
95	732-0397		Extension Spring .35" O.D. x 1.75" Lg.		115	710-0796		Truss Mach. Scr. #12 x 1.50" Lg.	
97	736-0333		Fl-Wash. .690" I.D. x 1.060" O.D.		116	750-0649		Spacer .23" I.D.	
98	741-0326		Steel Ball .500" Dia.		117	731-0523		Control Panel Half	
99	746-0402		Clutch Cable—43"		118	731-0524		Control Disc Pin	
100	731-0607		Lock Pin .314" Dia. x 1.70"		119	731-0526		Clutch Panel Half	
101	736-0105		Bell-Wash. .400" I.D. x .88"		120	731-0528		Throttle Control Lever	
102	736-0169		L-Wash. 3/8" I.D.*		121	749-0536		Upper Handle (Chrome)	
103	714-0104		Intern. Cot. Pin 5/16" Dia.			749-0538		Upper Handle (Painted)	
104	726-0192		Cable Tie		122	777-5166		Control Labels	N
105	710-0671		Curved Carriage Bolt 5/16-18 x 1.38" Lg.		124	710-0227		Hex Wash. Hd. AB-Tap Scr. #8 x .38" Lg.	
106	712-0267		Hex Nut 5/16-18 Thd.*		127	732-0306		Compression Spring .47" O.D. x 1.93" Lg.	
107	736-0119		L-Wash. 5/16" I.D.*		128	**		Hub Cap	
108	746-0549		Clutch Cable w/Spring			8284-000-5		Hardware Pack	
109	16309		Cable Mtg. Brkt.	N					

(462—Red Flake)

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

When ordering parts, if color or finish is important, use the appropriate color code shown above. (e.g. Red Flake Finish—14005 (462).)

**WHEEL CHART

Wheel Assembly (8 x 1.75)			Hub Caps (Optional)			
Smooth	Waffle Tread	Twinline Tread	Bearing	Axle Bolt	Color	Part No.
734-0843	734-0894	734-0661	Plastic—741-0262	738-0102	Red	731-0124
734-0845	734-0645	734-0643	3/8" Ball—741-0267	710-0347	Orange	731-0254
			1/2" Ball—741-0484		Black	731-0354
			Spacer—750-0434		Gray	731-0355

NOTE: The engine is not under warranty by the mower manufacturer...If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines—Gasoline."



This instruction manual covers various models and all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation.

PARTS INFORMATION

POWER EQUIPMENT PARTS AND SERVICE

Parts and service are available through the authorized service firms listed below. All orders should specify the model number of your unit, part numbers, description of parts and the quantity of each part required.

NOTE: If any parts are found to be missing or defective upon assembly of this unit, write to advise the factory so that immediate replacement can be made.

ALABAMA	BIRMINGHAM
Auto Electric & Carburetor Co.	2625 4th Ave. S. 35233
ARKANSAS	NORTH LITTLE ROCK
Sutton's Lawn Mower Shop	5301 Roundtop Drive Box 368, Rt. 4 72117
CALIFORNIA	PORTERVILLE
Billious	75 North D Street 93257
COLORADO	DENVER
Spitzer Industrial Products Co.	6601 N. Washington St. 80229
FLORIDA	JACKSONVILLE
Radco Distributors	4909 Victor St. Box 5459 32207
	HIALEAH
Small Eng. Dist.	7995 W. 26th Court 33016
GEORGIA	EAST POINT
East Point Cycle & Key Inc.	2834 Church St. 30344
ILLINOIS	LYONS
Keen Edge Co.	8615 Ogden Ave. 60534
INDIANA	ELKHART
Parts & Sales Inc.	2101 Industrial Pkwy. 46516
IOWA	DUBUQUE
Power Lawn & Garden Equip.	2551 J.F. Kennedy ... 52001
LOUISIANA	NEW ORLEANS
Suhren Engine Co.	8330 Earhart Blvd. 70118
MARYLAND	TAKOMA PARK
Center Supply Co.	6867 New Hampshire Ave. 20912
MASSACHUSETTS	SPRINGFIELD
Morton B. Collins Co.	300 Birnie Ave. 01107
MICHIGAN	LANSING
Lorenz Service Co.	2500 S. Pennsylvania .. 48910
	MOUNT CLEMENS
Power Equipment Dist.	340 Hubbard 48043
MINNESOTA	HOPKINS
Hance Distributing Inc.	420 Excelsior Ave. W. .. 55343
MISSOURI	KANSAS CITY
Automotive Equip. Service	3117 Holmes St. 64109
	ST. JOSEPH
Ross-Frazier Supply Co.	8th and Monterey 64503
	ST. LOUIS
Henzler, Inc.	2015 Lemay Ferry Rd. .. 63125
NEW JERSEY	BELLMAR
Lawnmower Parts Inc.	717 Creek Rd. 08030
NEW MEXICO	ALBUQUERQUE
Spitzer Eng. & Parts Co.	1023 Third Ave. N.W. ... 87103
NEW YORK	CARTHAGE
Gamble Dist., Inc.	West End Ave. 13619

BRIGGS AND STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing **Engines—Gasoline**, Briggs & Stratton or Tecumseh Lauson.

OHIO	CARROLL
Stebe's Mid-State Mower Supply	Box 366, 71 High St. 43112
	CLEVELAND
Bleckrie, Inc.	7900 Lorain Ave. 44102
	WADSWORTH
National Central	687 Seville Rd. 44281
	YOUNGSTOWN
Burton Supply Co.	1301 Logan Ave. Box 929 44501
OKLAHOMA	MUSKOGEE
Victory Motors, Inc.	605 S. Cherokee 74401
OREGON	PORTLAND
Kenton Supply Co.	8216 N. Denver Ave. 97217
PENNSYLVANIA	HARRISBURG
EECO Inc.	4021 N. 6th St. 17110
	PHILADELPHIA
Thompson Rubber Co.	5222-24 N. Fifth St. 19120
	PITTSBURGH
Bluemont Co.	11125 Frankstown Rd. .. 15235
	PUNXSUTAWNEY
Frank Roberts & Sons	R.D. 2 15767
	SCRANTON
Scranton Auto Ignition Co.	1133-35 Wyoming Ave. 18509
TENNESSEE	KNOXVILLE
Master Repair Service	2000 Western Ave. 37921
	MEMPHIS
American Sales & Service, Inc.	3035-43 Bellbrook 38116
TEXAS	DALLAS
Marr Brothers, Inc.	423 E. Jefferson 75203
	FORT WORTH
Woodson Sales Corp.	6733 Baker Blvd. Hwy. 10 76118
	HOUSTON
Bullard Supply Co.	2409 Commerce St. 77003
	SAN ANTONIO
Engine House Inc.	8610 Botts Lane P.O. Box 17867 78217
UTAH	BOUNTIFUL
Powered Products	485 N 500 W. 84010
VIRGINIA	ASHLAND
RBI Corp.	101 Cedar Ridge Dr. ... 23005
WASHINGTON	SEATTLE
Equip. Northwest	1410 14th Ave. 98122
NORTH CAROLINA	GOLDSBORO
Smith Hardware Co.	515 N. George St. 27530
	GREENSBORO
Dixie Sales Company	335 N. Green 27402

WARRANTY PARTS AND SERVICE POLICY

(0484)

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's responsibility.

CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES:

1. Replacement of Missing Parts on new equipment.
2. Replacement of Defective Parts within the warranty period.
3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

1. Model Number of unit involved.
2. Date unit was purchased or first put into service.
3. Date of failure.
4. Nature of failure.